

ABSTRACT

--A circular-shaped metal structure formed by spinning working has a thickness equal to or smaller than 0.09 mm. The structure may be used as a photosensitive drum or fixing belt in an electrophotographic printer.--

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ABSTRACT OF THE DISCLOSURE

A method of fabricating a circular-shaped metal structure, includes the steps of (a) rotating a pipe around an axis thereof, the pipe being composed of a plastic-workable metal, and (b) applying drawing to an outer wall of the pipe with
5 the pipe being kept rotated, to reduce a wall thickness of the pipe and lengthen a wall of the pipe. A resultant circular-shaped metal structure fabricated by the method could have a thickness equal to or smaller than 0.09 mm.